

Tube end forming options



According: DIN 2448 / 17175

Material: **St.35.8 (normalized)**

| Pipe | | | | |
|------|--------|-------|--------------------|-------------|
| DN | Inch | OD | Max. wallthickness | Length (mm) |
| | | | | |
| 25 | 1" | 33,7 | 2,9 | 15 |
| 32 | 1 1/4" | 42,4 | 2,6 | 50 |
| 40 | 1 1/2" | 48,3 | 2,6 | 50 |
| 50 | 2" | 60,3 | 3,2 | 50 |
| 65 | 2 1/2" | 76,1 | 3,6 | 50 |
| 80 | 3" | 88,9 | 3,6 | 50 |
| 100 | 4" | 114,3 | 3,6 | 80 |
| 125 | 5" | 139,7 | 6,3 | 80 |
| 150 | 6" | 168,3 | 6,3 | 80 |
| 200 | 8" | 219,1 | 8,0 | 80 |
| 250 | 10" | 273,0 | 8,0 | 80 |
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